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Self-Acylation of 1-Adamantylacetic Acid in Trifluoroacetic Anhydride Medium: A Route to 2,4-Bis(1-adamantyl)acetoacetic Acid and Its Derivatives

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The self-acylation of 1-adamantylacetic acid (1) in trifluoroacetic anhydride, catalyzed by triflic acid, proceeds through the formation of the mixed 2.4-bis(1-adamantyl)acetoacetictrifluoroacetic anhydride 2, and it was used as an efficient approach to previously unknown 2,4-bis(1-adamantyl)acetoacetic acid (3), its esters 4-6 and amides 7-11, and the sterically hindered 1-adamantyl(1-adamantylacetyl)ketene (12). The latter is stable in solution and can be isolated as a neat solid. Addition of methanol or primary amines to 12 gave the

corresponding derivatives of acid 3. Acid 3 was decarboxylated to 1,3-bis(1-adamantyl)acetone (22), whereas the heterocyclization of phenyl ester 6 with thiourea gave two isomeric adamantylated thiouracils 23 and 24. The structures of N-benzylamide 7 and thiouracil 23 were confirmed by single-crystal X-ray analysis. The utilization of the self-acylation method for the conversion of some other aliphatic acids is discussed and preliminarily tested.

Introduction

β-Keto esters and β-keto acids bearing several electrophilic and nucleophilic centers are widely used in organic synthesis as polyfunctional reagents. The most common synthetic approaches to such compounds are self- and cross-Claisen-type condensations.[1,2] Among the large number of modifications of the Claisen reaction, the acidcatalyzed self-acylation of acid chlorides or anhydrides containing α-CH₂ protons seems to be one of the most attractive approaches to β-keto acids of the general formula RCH₂C(O)CH(R)CO₂H. However, due to the low stability of the latter, and difficulties with the selectivity of these condensations, the published data on the successful application of such reactions are limited. Already Meerwein has found^[3] that the self-acylation of acetic anhydride in the presence of BF3 has led to acetylacetone, and the anhydrides of propionic or butyric acid have transformed into the corresponding symmetrical dialkyl ketones; the initially formed self-acylation products undergo decarboxylation during the reaction treatment and hydrolysis. Later this method was extended to other aliphatic ketones.^[4] For the aliphatic acid chlorides RCH₂COCl (R \neq H) the selective cyclotrimerization in the presence of AlCl₃ including, according to the authors, the initial formation of the corresponding β-keto acid chlorides as aluminum chelates has been reported.^[5] Quite unexpectedly we have found no reports on the activation of acids of the type RCH₂CO₂H under acidic conditions to be used for the selective one-pot self-acylation and preparative synthesis of β-keto acids or their derivatives.

In this paper, the possibility of the acid-catalyzed selfacylation of 1-adamantylacetic acid (1) is investigated. In the literature there are several examples of selective electrophilic reactions that involve the methylene group of this acid. Thus, it is known^[6] that 1-adamantylacetic acid chloride can be easily and selectively halogenated at the α-methylene group by bromine or iodine. When treated with sodium nitrite in trifluoroacetic anhydride (TFAA)/trifluoroacetic acid (CF₃CO₂H) medium, 1 was converted into 1adamantylnitrile, probably through nitrosation of the α-CH₂ group, followed by decarboxylation and dehydration.^[7] This led us to explore the reactions of activated derivatives of 1-adamantylacetic acid (1) in which the α-CH₂ group undergoes electrophilic acyl attack.

Results and Discussion

As a medium and a reagent for the activation of acid 1, we chose TFAA because it is well known^[8] that the mixed anhydrides of aliphatic carboxylic acids and trifluoroacetic acid are excellent acylating reagents. It was found that after heating at reflux in TFAA, followed by distillation of the solvent and quenching the reaction mixture with water, acid 1 returned unchanged. However, if the reaction was carried out in the presence of a small amount of triflic acid, in

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Scheme 1. Preparation of 2 and its applications.

a few minutes the initially homogeneous reaction mixture started to become heterogeneous, and after 1–1.5 h a white solid formed. After 2–2.5 h TFAA was removed and the residue was thoroughly dried and then carefully treated with cold water or, after dissolution in dichloromethane, with different OH or NH nucleophiles (alcohols, benzylamine, hydrazine hydrate, phenylhydrazine, hydroxylamine, and semicarbazide). As a result, 2,4-bis(1-adamantyl)acetoacetic acid (3) and its derivatives – esters 4–6, amide 7, hydrazides 8 and 9, hydroxamic acid 10, and semicarbazide 11 – were obtained in high yields (Scheme 1).

We suppose that in mixed anhydride 1a, formed by the reaction of acid 1 with TFAA in the presence of triflic acid, enolization is easy and the acylating properties of the reactant are amplified. An aldol-type condensation of anhydride 1a and its enol results in the formation of the mixed anhydride of 2,4-bis(1-adamantyl)acetoacetic and trifluoroacetic acids 2, which, as we initially anticipated, exists in keto form 2a, because 2,4-bis(1-adamantyl)acetoacetic acid (3) and its derivatives obtained from anhydride 2 do not tend to enolize in solutions, as shown by NMR spectroscopy.

Although hygroscopic, mixed anhydride **2** can be safely exposed to air for a short time and its manipulation does not require any special precautions when carrying out further reactions. Thus, we were able to characterize it by ¹H and ¹³C NMR spectroscopy in dry CDCl₃. The ¹H NMR spectrum of this key intermediate does not contain the signal of the AdCH proton, suggesting that the compound

exists exclusively in the enol form. On the other hand, the ¹³C NMR spectrum contains the signal of the AdCH₂C=O group at $\delta = 205.83$ ppm, suggesting the structure of monotrifluoroacetoxylated 1-adamantyl-1-(1-adamantylacetyl)ketene 2b, but not enol 2c. Treatment of the dichloromethane solution of 2 with a slight excess of triethylamine led almost immediately and quantitatively to α -oxoketene 12, as clearly evidenced by the changes in the ¹H and ¹³C NMR spectra after addition of triethylamine into the solution of 2 in CDCl₃. In the ¹H NMR spectrum of 12, in addition to the signals of adamantane nuclei, there is only the singlet of the AdCH₂ methylene groups at $\delta = 2.10$ ppm, whereas the ¹³C NMR spectrum contains the signals of the carbonyl group at $\delta = 197.10$ ppm (AdCH₂C=O), one from the central ketene carbon at $\delta = 193.21$ ppm (C=C=O), and one from the sp² carbon atom of the ketene at $\delta = 64.10$ ppm (C=C=O). For comparison, the essential ¹³C NMR spectroscopic data for 2b, α-oxoketene 12, and known sterically hindered α -oxoketenes 13–15^[9–11] are given in Scheme 2.

Direct structural approval for 12 comes also from the highly characteristic and strong ketene absorption band in the IR spectrum at 2091 cm⁻¹ (compare to dipivaloylketene, 2131 cm^{-1[10]}), and one carbonyl absorption band at 1654 cm⁻¹. Obtained α -oxoketene 12 is stable on the laboratory timescale, and it could be stored in isolated solutions of dry dichloromethane or hexane for several days; it is stable against TLC on SiO₂ with dry non-nucleophilic solvents. When kept in an unsealed vessel, solid 12 underwent slow decomposition to 1,3-bis(1-adamantyl)acetone.

Scheme 2. Some 13 C NMR spectroscopic data for **2b**, **12**, and known stable α -oxoketenes.

α-Oxoketenes are known to undergo reactions of two main types: (i) addition of nucleophiles and (ii) cycloaddition reactions.^[12] Addition of nucleophiles to α-oxoketenes is a familiar process and in general leads to β-keto acids derivatives. In our case, the interaction of α -oxoketene 12 with methanol, tryptamine, 2-amino-6-methylpyridine, and p-toluidine resulted in corresponding ester 4 and amides 16-18. At the same time, 12 did not undergo dimerization in hexane, even when heated at reflux for 7 h, and it also did not participate in various [2+4] hetero-Diels-Alder cycloadditions with polarized multiple bond systems (acetone, benzaldehyde, dicyclohexylcarbodiimide, benzylideneaniline), [13] which are common for α -oxoketenes (e.g., $14^{[14]}$ and $15^{[11]}$). It should be noted that known α -adamantylated ketenes demonstrate quite different reactivities depending on their structural features. For instance, the parent 1-adamantylketene could not be isolated as a neat compound, whereas it is stable in dilute ether solutions. It also readily reacts with HO and NH nucleophiles to give 1adamantylacetic acid derivatives.^[15] (1-Adamantyl)ethoxycarbonyl ketene available from ethyl 3-(1-adamantyl)-2-diazo-3-oxopropanoate both by thermal- or photodecomposition can be stored in hexane under an inert atmosphere at room temperature for several days and is a good precursor of adamantane-substituted malonic acid derivatives.[16] At the same time, both of the ketenes mentioned above are poorly active in 1,2-cycloaddition with benzylideneaniline. On the other hand, bis(1-adamantyl)ketene is extremely stable as a monomer and reacts slowly, even with water, leading to bis(1-adamantyl)acetic acid.[17]

The structures of β -keto acid 3 and its derivatives 4–11 and 16–18 were confirmed by 1H and ^{13}C NMR spectroscopy and mass spectrometry (ESI). The 1H NMR spectra contain singlets at $\delta=3.16–3.58$ ppm assigned to α -methine protons (AdCH). The signals at $\delta=69.47–70.31$ ppm in the ^{13}C NMR spectra of 4–11 and 16–18 correspond to tertiary carbon atoms of the keto forms. No enol forms were detected in CDCl₃ or [D₆]DMSO in all the cases. Obviously, the presence of the bulky adamantane groups prevents enolization of these molecules. Similar observations have been made with some other sterically hindered β -keto acid derivatives. $^{[11,18]}$

The structure of 7 was confirmed by X-ray analysis. A displacement ellipsoids plot of 7 is shown in Figure 1.

It should be noted that 2,4-bis(1-adamantyl)acetoacetic acid (3) could not be synthesized by the classic Claisen condensation. It is only known that the self-condensation of ethyl 1-adamantylacetate in the presence of lithium dicyclo-

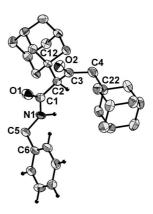


Figure 1. Displacements ellipsoids plot of 7 are shown at the 50% probability level. Hydrogen atoms are shown as spheres of arbitrary radii. Hydrogen atoms of the adamantyl moieties and some atoms labeling are omitted for clarity.

hexylamide led to 1,3-bis(1-adamantyl)acetone, [19] probably due to the hydrolysis and decarboxylation of the initially formed β -keto ester during the quenching of the reaction mixture. As for adamantane-containing β -keto acids, these compounds were synthesized in the form of the corresponding esters 19-21 by the acylation of malonic ester with 1-adamantanecarboxylic acid chloride [20] or 1-adamantylacetic acid chloride [21] or by the adamantylation of β -keto esters with 1-bromo-[22,23] or 1-hydroxyadamantanes. [24] These adamantylated keto esters were used in the synthesis of depsipeptides [25] and various heterocycles [21,22,24,26,27] including biologically active ones.

Ad OEt OEt Ad OEt
$$R = H, Me, Et, nPr, nBu$$

We have studied some transformations of keto acid 3 and its ester 6 (Scheme 3). As expected, heating of β -keto acid 3 in a mixture of diluted acetic and sulfuric acids was easily decarboxylated, giving 1,3-bis(1-adamantyl)acetone 22 quantitatively. The same was obtained by heating mixed anhydride 2 under these conditions. It should be noted that our method of synthesis of 1,3-bis(1-adamantyl)acetone is much more convenient and easier than those described earlier. [19,28]



Scheme 3. Transformations of keto acid 3 and its ester 6.

The condensation of phenyl ester 6 with thiourea in ethanol in the presence of NaOEt gave expected thiouracil 24 along with isomeric pyrimidine derivative 23, having the exocyclic double bond. These compounds were isolated in 51 and 25% yield, respectively, after column chromatography on silica. The structure of 23 was confirmed by X-ray analysis. Figure 2 shows the molecular structure and the atom labeling scheme of 23.

Figure 2. The asymmetric unit of 23, showing the atom labeling scheme; ellipsoids are shown at the 50% probability level. Hydrogen atoms are shown as spheres of arbitrary radii. Hydrogen atoms of the adamantyl moiety are omitted for clarity.

Unexpectedly, β-keto esters **5** and **6** were not transformed into heterocyclic compounds when reacted with hydrazine hydrate, phenylhydrazine, or cyanoacetamide. In the case of hydrazine, the starting esters returned unchanged, although it is known^[20–22,26] that adamantylated β-keto esters **19** and **21** could be transformed into the corresponding pyrazoles quite easily under these conditions. An attempt to obtain a pyridine structure according to the method previously developed for ethyl acetoacetate^[29] by boiling phenyl ester **6** with cyanoacetamide in methanol in the presence of KOH resulted only in the formation of methyl ester **4** by interesterification. We could also not get the oxime of various bases (NEt₃, pyridine). The latter result is consistent with the known data^[30] on the low reactivity of the

carbonyl group in 1,3-bis(*tert*-butyl)acetone, which does not form the semicarbazide, oxime, hydrazone, and 2,4-dinitrophenylhydrazone under ordinary conditions.

In order to evaluate the applicability of the TFAA-mediated self-acylation method as a common route to β-keto acids, we checked it on a series of α -CH₂ carboxylic acids: acetic, propionic, isovaleric, tert-butylacetic, phenylacetic, 1-naphthylacetic, and phenoxyacetic acids. Among the acids tested, only tert-butylacetic and isovaleric acids 25 and 26 yielded the dimeric self-acylation products more or less selectively, whereas the others gave polymeric adducts. Moreover, in contrast to 1-adamantylacetic acid (1), which gave TFAA-insoluble anhydride 2, mixed anhydrides 25.CF₃CO₂H and 26.CF₃CO₂H remained dissolved in the reaction mixture, so they were not separated as pure compounds, but reacted directly with HO and NH nucleophiles (Scheme 4). As a result, 2,4-bis(tert-butyl)acetoacetic acid (27), [31] its phenyl ester 28, and N-benzylamide 29, as well as phenyl ester 30 were obtained in moderate to good yield. In the case of β -keto acid 27, the sample obtained contained up to 10% of 1,3-bis(tert-butyl)acetone (31), which formed easily from 27 upon heating under acidic condi-

25, R =
$$t$$
Bu;
26, R = i Pr

R = t Bu
27, Nu = OH, 94%;
28, Nu = OPh, 76%;
29, Nu = NHCH₂Ph, 79%;
R = i Pr
30, Nu = OPh, 46%

Scheme 4. Self-acylation of acids 25 and 26.

Conclusions

In summary, we have found the previously unknown selfacylation of 1-adamantylacetic acid (1) in TFAA in the presence of CF₃SO₃H, yielding the versatile mixed 2,4bis(1-adamantyl)acetoacetic-trifluoroacetic anhydride 2. Upon treatment with water or various OH and NH nucleophiles, this anhydride could be easily converted into 2,4bis(1-adamantyl)acetoacetic acid (3) and its esters, amides, hydrazides, etc. Moreover, the reaction of anhydride 2 with triethylamine led to stable α -oxoketene 12, which reacts with methanol, tryptamine, 2-amino-6-methylpyridine, and p-toluidine to give the corresponding esters and amides of 2,4-bis(1-adamantyl)acetoacetic acid. Acid 3 is easily decarboxylated to 1,3-bis(1-adamantyl)acetone (22), whereas the reaction of its phenyl ester with thiourea gave isomeric diadamantylated thiouracil derivatives 23 and 24. As a preliminary result, the TFAA-mediated self-acylation method

could also be applied for the synthesis of some selected β -keto acids and their derivatives, whereas the detailed study of the scope and limitations of the method is in progress.

Experimental Section

General Methods: ¹H and ¹³C (APT) NMR spectra were measured with a Bruker Avance 400 spectrometer with solvent signals as internal reference. ESI mass spectra were recorded with an Agilent 1100 LC/MS instrument. IR spectrum was recorded with a Thermo Scientific Nicolet IR 200 FTIR spectrometer. X-ray measurements were performed with an Enraf–Nonius CAD-4 diffractometer. Chemicals were of commercial grade and used without further purification. Column chromatography was performed on silica (Merck Kieselgel 60). Solvents were purified and dried according to standard procedures. TFAA was freshly distilled from P₂O₅. 1-Adamantylacetic acid (1) was prepared according to a published procedure. ^[32]

Trifluoroacetic 2,4-Bis(1-adamantyl)acetoacetic Anhydride (2): A solution of 1-adamantylacetic acid (1; 194 mg, 1 mmol) in a mixture of TFAA/CF₃SO₃H (97.5:2.5, 2 mL) was kept at 60–65 °C for 2–2.5 h and cooled. The excess amount of the solvent mixture was carefully decanted from the solid formed, and the residue was dried under reduced pressure. Yield: 95–99 % (221–231 mg), yellowish solid, m.p. 88–90 °C. Freshly prepared anhydride 2 was used without further purification. ¹H NMR (400 MHz, CDCl₃): δ = = 2.69 (s, 2 H, AdCH₂), 2.13 (br. s, 3 H, CH^{Ad}), 2.08 (br. s, 3 H, CH^{Ad}), 2.03 (br. s, 6 H, CH₂^{Ad}), 1.78–1.65 (m, 18 H, CH₂^{Ad}) ppm. ¹³C NMR (100 MHz, CDCl₃): δ = = 205.84 (C=O), 172.75 (CO₂COCF₃), 157.99 (q, J = 41.9 Hz, $COCF_3$), 119.34 (q, J = 317.0 Hz, $COCF_3$), 76.82 [AdCO(Ad)C=C], 53.75 (AdCH₂), 42.33, 40.56 (CH₂^{Ad}), 37.78, 37.07 (C^{Ad}), 35.93, 35.72 (CH₂^{Ad}), 28.65, 28.46 (CH^{Ad}) ppm. ^[33]

2,4-Bis(1-adamantyl)acetoacetic Acid (3): A sample of **2** obtained from **1** (1 mmol) was carefully treated with cold water, and the precipitate formed was filtered, washed with water, and dried. Yield: 97% (180 mg), white solid, m.p. 190–195 °C (decomp.). $C_{24}H_{34}O_{3}$ (370.53): calcd. C 77.80, H 9.25; found C 77.95, H 9.37. ¹H NMR (400 MHz, CDCl₃, CF₃CO₂D): δ = 3.58 (s, 1 H, AdCH), 2.52 (d, J = 13.5 Hz, 1 H, AdCH₂), 2.25 (d, J = 13.5 Hz, 1 H, AdCH₂), 2.05 (br. s, 3 H, CH^{Ad}), 1.98 (br. s, 3 H, CH^{Ad}), 1.80–1.55 (m, 24 H, CH₂^{Ad}) ppm. ¹³C NMR (100 MHz, CDCl₃, CF₃CO₂D): δ = 213.93 (C=O), 172.76 (CO₂H), 69.47 (AdCH), 60.04 (AdCH₂), 42.48, 40.43 (CH₂^{Ad}), 40.05 (C^{Ad}), 36.41, 36.06 (CH₂^{Ad}), 35.14 (C^{Ad}), 28.63, 28.49 (CH^{Ad}) ppm. MS (ESI): m/z (%) = 409.1 (70) [M + K]⁺, 393.2 (100) [M + Na]⁺, 371.1 (71) [M + H]⁺.

Methyl 2,4-Bis(1-adamantyl)acetoacetate (4): Dry methanol (3 mL) and triethylamine (0.28 mL, 2 mmol) were added to a stirred and cooled (0–5 °C) solution of 2 (obtained from 1 mmol of 1) in dry CH₂Cl₂ (4 mL). Stirring was continued for 6 h at room temperature, and the solvent was then evaporated to dryness. The residue was redissolved in CH₂Cl₂, washed with 1 N HCl and water, and dried with MgSO₄. The residue, after removal of the solvent, was crystallized from methanol. Yield: 81% (155 mg), white solid, m.p. 101-102 °C. $C_{25}H_{36}O_3$ (384.55): calcd. C 78.08, H 9.44; found C 78.31, H 9.31. ¹H NMR (400 MHz, CDCl₃): δ = 3.65 (s, 3 H, OCH₃), 3.19 (s, 1 H, AdCH), 2.19 (s, 2 H, AdCH₂), 1.94 (br. s, 3 H, CH^{Ad}), 1.90 (br. s, 3 H, CH^{Ad}), 1.75–1.55 (m, 24 H, CH₂Ad) ppm. ¹³C NMR (100 MHz, CDCl₃): δ = 203.94 (C=O), 168.56 (CO_2 CH₃), 70.30 (AdCH), 57.88 (AdCH₂), 51.62 (OCH₃), 42.09, 40.03 (CH₂Ad), 37.18 (CAd), 36.74, 36.62 (CH₂Ad), 33.65 (CAd),

28.52 (CH^{Ad}) ppm. MS (ESI): m/z (%) = 407.0 (100) [M + Na]⁺, 384.9 (34) [M + H]⁺.

Ethyl 2,4-Bis(1-adamantyl)acetoacetate (5): Obtained from 1 (1 mmol), ethanol (3 mL), and triethylamine (0.28 mL, 2 mmol) as described for 4. Yield: 90% (180 mg), colorless oil. $C_{26}H_{38}O_3$ (398.58): calcd. C 78.35, H 9.61; found C 78.18, H 9.49. ¹H NMR (400 MHz, CDCl₃): δ = 4.11 (q, J = 7.2 Hz, 2 H, C H_2 CH₃), 3.16 (s, 1 H, AdCH), 2.18 (s, 2 H, AdCH₂), 1.92 (br. s, 3 H, CH^{Ad}), 1.89 (br. s, 3 H, CH^{Ad}), 1.74–1.58 (m, 24 H, CH₂A^d), 1.21 (t, J = 7.2 Hz, 3 H, CH₂CH₃) ppm. ¹³C NMR (100 MHz, CDCl₃): δ = 204.00 (C=O), 167.97 (CO₂CH₂), 70.32 (AdCH), 60.48 (OCH₂), 57.89 (AdCH₂), 42.08, 39.97 (CH₂A^d), 37.07 (CA^d), 36.71, 36.62 (CH₂A^d), 33.63 (CA^d), 28.49 (CHA^d), 14.17 (CH₃) ppm.

Phenyl 2,4-Bis(1-adamantyl)acetoacetate (6): Obtained from 1 (2 mmol), a solution of phenol (470 mg, 5 mmol), and triethylamine (0.82 mL, 6 mmol) in dry CH₂Cl₂ (6 mL) as described for 4. Instead of crystallization, the product was purified by column chromatography (CH₂Cl₂/hexane, 1:1). Yield: 87% (390 mg), white solid, m.p. 121–122 °C. C₃₀H₃₈O₃ (446.62): calcd. C 80.68, H 8.58; found C 80.83, H 8.35. ¹H NMR (400 MHz, CDCl₃): δ = 7.37 (m, 2 H, Ph), 7.24 (m, 1 H, Ph), 7.07 (m, 2 H, Ph), 3.47 (s, 1 H, AdCH), 2.39 (d, $J = 16.6 \,\text{Hz}$, 1 H, AdCH₂), 2.35 (d, $J = 16.6 \,\text{Hz}$, 1 H, AdCH₂), 2.02 (br. s, 3 H, CH^{Ad}), 1.97 (br. s, 3 H, CH^{Ad}), 1.80-1.60 (m, 24 H, CH₂^{Ad}) ppm. ¹³C NMR (100 MHz, CDCl₃): δ = 203.50 (C=O), 166.59 (CO₂Ph), 150.37 (C^{Ph}), 129.40, 125.92, 121.43 (CH^{Ph}), 70.16 (AdCH), 58.20 (AdCH₂), 42.21, 40.93 (CH_2^{Ad}) , 37.71 (C^{Ad}) , 36.75, 36.63 (CH_2^{Ad}) , 33.87 (C^{Ad}) , 28.56, 28.54 (CH^{Ad}) ppm. MS (ESI): m/z (%) = 469.2 (68) [M + Na]⁺, $447.1 (100) [M + H]^{+}$

2,4-Bis(1-adamantyl)-N-benzylacetoacetamide (7): Obtained from 1 (1 mmol), benzylamine (0.21 mL, 2 mmol), and triethylamine (0.41 mL, 3 mmol) as described for 6. Yield: 65% (150 mg), white solid, m.p. 213-215 °C. C₃₁H₄₁NO₂ (459.67): calcd. C 81.00, H 8.99, N 3.05; found C 80.63, H 9.12, N 3.16. ¹H NMR (400 MHz, CDCl₃): $\delta = 7.42$ (t, J = 6.6 Hz, 1 H, NH), 7.24-7.30 (m, 5 H, Ph), $4.57 \text{ (dd, } J = 14.8, 6.6 \text{ Hz}, 1 \text{ H, PhCH}_2), 4.36 \text{ (dd, } J = 14.8, 6.6 \text{ Hz},$ 1 H, PhCH₂), 3.44 (s, 1 H, AdCH), 2.45 (d, J = 13.3 Hz, 1 H, $AdCH_2$), 2.07 (d, J = 13.3 Hz, 1 H, $AdCH_2$), 1.98 (br. s, 3 H, CH^{Ad}), 1.93 (br. s, 3 H, CH^{Ad}), 1.80–1.50 (m, 24 H, CH₂^{Ad}) ppm. ¹³C NMR (100 MHz, CDCl₃): δ = 212.80 (C=O), 165.92 (CONH), 138.51 (CPh), 128.51, 127.69, 127.25 (CHPh), 72.13 (AdCH), 61.08 (AdCH₂), 43.31 (PhCH₂), 42.46, 40.54 (CH₂^{Ad}), 38.46 (C^{Ad}), 36.59, 36.46 (CH₂^{Ad}), 34.44 (C^{Ad}), 28.65, 28.48 (CH^{Ad}) ppm. MS (ESI): m/z (%) = 498.3 (18) [M + K]⁺, 482.3 (45) [M + Na]⁺, 460.3 (100) $[M + H]^{+}$.

2,4-Bis(1-adamantyl)acetoacetylhydrazide (8): To a stirred mixture of hydrazine hydrate (0.4 mL, 6 mmol) and CH₂Cl₂ (2 mL) was added a solution of 2 (obtained from 1 mmol of 1) in dry CH₂Cl₂ (6 mL). The stirring was continued for 6 h at room temperature, and the solvent was evaporated to dryness. The solid formed upon addition of water was filtered, washed with water, and dried. Yield: 98% (190 mg), white solid, m.p. 320-325 °C (decomp.). C₂₄H₃₆N₂O₂ (384.56): calcd. C 74.96, H 9.44, N 7.28; found C 75.11, H 9.27, N 7.04. ¹H NMR (400 MHz, CDCl₃): δ = 8.09 (br. s, 1 H, NH), 4.05 (br. s, 2 H, NH₂), 3.44 (s, 1 H, AdCH), 2.37 (d, $J = 13.8 \text{ Hz}, 1 \text{ H}, \text{AdCH}_2), 2.07 \text{ (d}, J = 13.8 \text{ Hz}, 1 \text{ H}, \text{AdCH}_2),$ 1.94 (br. s, 3 H, CHAd), 1.90 (br. s, 3 H, CHAd), 1.75-1.45 (m, 24 H, CH_2^{Ad}) ppm. ¹³C NMR (100 MHz, CDCl₃): δ = 211.27 (C=O), 166.74 (CONH), 71.03 (AdCH), 60.61 (AdCH₂), 42.32, 40.43 (CH₂^{Ad}), 38.26 (CAd), 36.73, 36.34 (CH₂Ad), 34.20 (CAd), 28.55, 28.41 (CH^{Ad}) ppm. MS (ESI): m/z (%) = 407.9 (43) [M + Na]⁺, 385.0 (100) [M]⁺.



- **2,4-Bis(1-adamantyl)-***N'***-phenylacetoacetylhydrazide** (9): Obtained from **1** (1 mmol), phenylhydrazine (0.10 mL, 1 mmol), and triethylamine (0.2 mL, 1.5 mmol) as described for **8**. The product was purified by column chromatography (CH₂Cl₂). Yield: 39% (90 mg), pale-brown solid, m.p. 221–225 °C. C₃₀H₄₀N₂O₂ (460.65): calcd. C 78.22, H 8.75, N 6.08; found C 78.35, H 8.60, N 6.35. ¹H NMR (400 MHz, CDCl₃): δ = 8.72 (s, 1 H, NH), 7.21 (m, 2 H, Ph), 6.89 (m, 1 H, Ph), 6.83 (m, 2 H, Ph), 3.51 (s, 1 H, AdCH), 2.49 (d, J = 13.2 Hz, 1 H, AdCH₂), 2.14 (d, J = 13.2 Hz, 1 H, AdCH₂), 2.03 (br. s, 3 H, CH^{Ad}), 1.97 (br. s, 3 H, CH^{Ad}), 1.80–1.58 (m, 24 H, CH₂Ad) ppm. ¹³C NMR (100 MHz, CDCl₃): δ = 211.65 (C=O), 166.05 (CONH), 148.16 (C^{Ph}), 129.02, 121.14, 113.90 (CH^{Ph}), 71.66 (AdCH), 60.85 (AdCH₂), 42.52, 40.56 (CH₂Ad), 38.56 (CAd), 36.57, 36.38 (CH₂Ad), 34.59 (CAd), 28.63, 28.48 (CHAd) ppm. MS (ESI): m/z (%) = 460.3 (100) [M]⁺.
- **2,4-Bis(1-adamantyl)-***N***-hydroxyacetoacetamide** (10): Obtained from 1 (1 mmol), hydroxylamine hydrochloride (104 mg, 1.5 mmol), and triethylamine (0.48 mL, 3.5 mmol) as described for **8**. The product was purified by column chromatography (CH₂Cl₂/MeOH, 99:1). Yield: 52% (100 mg), white solid, m.p. 150–152 °C. C₂₄H₃₅NO₃ (385.54): calcd. C 74.77, H 9.15, N 3.63; found C 74.98, H 9.01, N 3.38. ¹H NMR (400 MHz, [D₆]DMSO): δ = 10.55 (s, 1 H, OH), 8.94 (s, 1 H, NH), 2.80 (s, 1 H, AdCH), 2.28 (d, J = 15.1 Hz, 1 H, AdCH₂), 2.00 (d, J = 15.1 Hz, 1 H, AdCH₂), 1.89 (br. s, 6 H, CH^{Ad}), 1.74–1.51 (m, 24 H, CH₂^{Ad}) ppm. ¹³C NMR (100 MHz, [D₆]DMSO): δ = 204.53 (C=O), 163.76 (CONH), 67.82 (AdCH), 55.06 (AdCH₂), 41.62, 39.65, 36.50, 36.39 (CH₂^{Ad}), 35.82, 33.03 (C^{Ad}), 27.98, 27.95 (CH^{Ad}) ppm. MS (ESI): m/z (%) = 385.4 (100) [M]⁺.
- **2-[2,4-Bis(1-adamantyl)acetoacetyl]hydrazinecarboxamide (11):** Obtained from **1** (1 mmol), semicarbazide hydrochloride (168 mg, 1.5 mmol), and triethylamine (0.48 mL, 3.5 mmol) as described for **8**. Yield: 93% (200 mg), white solid, m.p. 139–141 °C. $C_{25}H_{37}N_3O_3$ (427.58): calcd. C 70.23, H 8.72, N 9.83; found C 70.30, H 8.85, N 9.61. ¹H NMR (400 MHz, CDCl₃): δ = 8.61 (br. s, 1 H, NH), 8.52 (br. s, 1 H, NH), 5.76 (br. s, 2 H, NH₂), 3.43 (s, 1 H, AdCH), 2.41 (d, J = 13.0 Hz, 1 H, AdCH₂), 2.06 (d, J = 13.0 Hz, 1 H, AdCH₂), 1.96 (br. s, 3 H, CH^{Ad}), 1.91 (br. s, 3 H, CH^{Ad}), 1.70–1.51 (m, 24 H, CH₂^{Ad}) ppm. ¹³C NMR (100 MHz, CDCl₃): δ = 210.62 (C=O), 167.78 (CONH), 160.04 (CONH₂), 71.21 (AdCH), 60.59 (AdCH₂), 42.23, 40.28 (CH₂^{Ad}), 38.58 (C^{Ad}), 36.75, 36.33 (CH₂^{Ad}), 34.60 (C^{Ad}), 28.60, 28.50 (CH^{Ad}) ppm. MS (ESI): m/z (%) = 352.3 (100) [M NH₂NHCONH₂]⁺.
- **1-Adamantyl-1-(1-adamantylacetyl)ketene** (12): Triethylamine (0.28 mL, 2 mmol) was added to a cooled (0–5 °C) solution of **2** (obtained from 1 mmol of **1**) in dry CH₂Cl₂ (4 mL). The mixture was stirred at room temperature for 1 h and then concentrated under reduced pressure. From the solid residue the target product was extracted with dry hexane (3 × 3 mL). Yield: 97% (170 mg), lightyellow solid, m.p. 93–95 °C. IR (neat): $\tilde{v} = 2091 \text{ cm}^{-1}$. ¹H NMR (400 MHz, C₆D₆): $\delta = 2.06$ (s, 2 H, AdCH₂), 2.02–1.90 (m, 12 H, CH^{Ad}, CH₂^{Ad}), 1.71–1.63 (m, 18 H, CH₂^{Ad}) ppm. ¹³C NMR (100 MHz, C₆D₆): $\delta = 198.70$ (C=O), 191.22 (C=C=O), 63.21 (*C*=C=O), 56.32 (AdCH₂), 41.87, 40.21, 36.05, 36.90 (CH₂^{Ad}), 33.47 (C^{Ad}), 33.21 (CH₂^{Ad}), 28.26, 28.14 (CH^{Ad}) ppm. ^[34] MS (ESI): mlz (%) = 352.0 (100) [M]⁺.
- **2,4-Bis(1-adamantyl)-***N*-[**2-(**3*H*-indol-3-yl)ethyl]acetoacetamide (16): A solution of tryptamine (160 mg, 1 mmol) in dry CH₂Cl₂ (3 mL) was added to a stirred solution of **12** (obtained from 1 mmol of **1**) in dry CH₂Cl₂ (3 mL). The mixture was stirred at room temperature for 4 h and then purified by chromatography (dry CH₂Cl₂). Yield: 59% (2 steps, 150 mg), white solid, m.p. 105–107 °C.

- $\rm C_{34}H_{44}N_2O_2$ (512.73): calcd. C 79.65, H 8.65, N 5.46; found C 79.38, H 8.72, N 5.71. $^1{\rm H}$ NMR (400 MHz, CDCl_3): δ = 8.36 (br. s, 1 H, NH), 7.63 (d, J = 7.9 Hz, 1 H, Ind), 7.35 (d, J = 8.1 Hz, 1 H, Ind), 7.20–7.09 (m, 2 H, Ind, NH), 7.06 (d, J = 2.2 Hz, 1 H, Ind), 3.63 (m, 2 H, NHC H_2 CH_2), 3.36 (s, 1 H, AdCH), 2.98 (m, 2 H, NHC H_2 CH_2), 2.39 (d, J = 13.6 Hz, 1 H, AdCH_2), 2.06 (d, J = 13.6 Hz, 1 H, AdCH_2), 1.92 (br. s, 6 H, CH^Ad), 1.72–1.50 (m, 24 H, CH_2^Ad) ppm. 13 C NMR (100 MHz, CDCl_3): δ = 212.63 (C=O), 165.93 (CONH), 136.39, 127.20 (C $^{\rm Ind}$), 121.98, 121.94, 119.22 (C $^{\rm Ind}$), 112.74 (C $^{\rm Ind}$), 111.10 (C $^{\rm Ind}$), 72.08 (AdCH), 60.93 (AdCH_2), 42.36, 40.41 (C $^{\rm Ad}$), 39.49 (NHCH_2CH_2), 38.18 (C^Ad), 36.58, 36.39 (CH_2^Ad), 34.18 (C $^{\rm Ad}$), 28.44, 28.43 (CH^Ad), 25.43 (NHCH_2CH_2) ppm. MS (ESI): mlz (%) = 512.6 (100) [M] $^+$.
- 2,4-Bis(1-adamantyl)-N-(6-methylpyridin-2-yl)acetoacetamide (17): Obtained from 1 (1 mmol) and 2-amino-6-methylpyridine (108 mg, 1 mmol) as described for 16 with the reaction time increased to 24 h. Yield: 61% (2 steps, 140 mg), white solid, m.p. 90-92 °C. C₃₀H₄₀N₂O₂ (460.65): calcd. C 78.22, H 8.75, N 6.08; found C 78.37, H 8.63, N 5.92. ¹H NMR (400 MHz, CDCl₃): δ = 9.33 (s, 1 H, NH), 7.98 (d, J = 8.2 Hz, 1 H, Py), 7.54 (t, J = 8.2 Hz, 1 H, Py), 6.87 (d, J = 7.4 Hz, 1 H, Py), 3.43 (s, 1 H, AdCH), 2.47 (s, 3 H, CH₃), 2.45 (d, J = 14.2 Hz, 1 H, AdCH₂), 2.20 (d, J = 14.2 Hz, 1 H, AdCH₂), 2.00 (br. s, 3 H, CH^{Ad}), 1.93 (br. s, 3 H, CH^{Ad}), 1.69–1.50 (m, 24 H, CH₂Ad) ppm. ¹³C NMR (100 MHz, CDCl₃): $\delta = 211.09 \text{ (C=O)}, 164.88 \text{ (CONH)}, 157.09, 150.30 \text{ (C}^{Py}), 138.22,$ 119.14, 110.55 (CH^{Py}), 72.87 (AdCH), 60.87 (AdCH₂), 42.39, 40.56 (CH_2^{Ad}) , 38.99 (C^{Ad}) , 36.63, 36.39 (CH_2^{Ad}) , 34.22 (C^{Ad}) , 28.65, 28.48 (CH^{Ad}), 24.12 (CH₃) ppm. MS (ESI): m/z (%) = 460.5 (100) $[M]^{+}$.
- **2,4-Bis(1-adamantyl)-***N*-(**4-methylphenyl)acetoacetamide** (**18):** Obtained from **1** (1 mmol) and 4-toluidine (107 mg, 1 mmol) as described for **17**. Yield: 52% (2 steps, 120 mg), white solid, m.p. 197–200 °C. C₃₁H₄₁NO₂ (459.67): calcd. C 81.00, H 8.99, N 3.05; found C 81.18, H 8.90, N 3.26. 1 H NMR (400 MHz, CDCl₃): δ = 8.92 (s, 1 H, NH), 7.46 (d, J = 8.1 Hz, 2 H, Tol), 7.13 (d, J = 8.1 Hz, 2 H, Tol), 3.45 (s, 1 H, AdCH), 2.49 (d, J = 13.8 Hz, 1 H, AdCH₂), 2.32 (s, 3 H, CH₃), 2.17 (d, J = 13.8 Hz, 1 H, AdCH₂), 2.01 (br. s, 3 H, CH^{Ad}), 1.95 (br. s, 3 H, CH^{Ad}), 1.67–1.60 (m, 24 H, CH₂^{Ad}) ppm. 13 C NMR (100 MHz, CDCl₃): δ = 213.22 (C=O), 163.96 (CONH), 135.06, 133.79 (C^{Tol}), 129.38, 119.99 (CH^{Tol}), 72.62 (AdCH), 61.19 (AdCH₂), 42.47, 40.60 (CH₂^{Ad}), 39.04 (C^{Ad}), 36.63, 36.42 (CH₂^{Ad}), 34.37 (C^{Ad}), 28.69, 28.49 (CH^{Ad}), 20.82 (CH₃) ppm. MS (ESI): m/z (%) = 460.4 (100) [M + H]⁺, 459.7 (70) [M]⁺.
- **1,3-Bis(1-adamantyl)acetone (22):** A mixture of acid **3** (or anhydride **2**) obtained from **1** (1 mmol), water (2.7 mL), acetic acid (4.5 mL), and H_2SO_4 (0.5 mL) was stirred at reflux for 5 h and cooled. The solid formed was filtered, washed with water, and dried. Yield: 92% (150 mg), white solid, m.p. 235–240 °C (ref.^[19] 235–249 °C). ¹H NMR (400 MHz, CDCl₃): δ = 2.12 (s, 4 H, AdCH₂), 1.95 (br. s, 6 H, CH^{Ad}), 1.90 (br. s, 3 H, CH^{Ad}), 1.70–1.60 (m, 24 H, CH₂^{Ad}) ppm. ¹³C NMR (100 MHz, CDCl₃): δ = 210.9 (C=O), 58.77 (AdCH₂), 42.50, 36.78 (CH₂^{Ad}), 33.65 (C^{Ad}), 28.59 (CH^{Ad}) ppm.
- Reaction of 6 with Thiourea: To a stirred solution of thiourea (87 mg, 1.14 mmol) in anhydrous ethanol (2 mL) was added a solution of NaOEt (52 mg, 0.76 mmol) in anhydrous EtOH (1 mL), followed after 5 min with ester 6 (170 mg, 0.38 mmol). The mixture was heated at reflux for 3 h, cooled, and concentrated. The residue was acidified with 1 n HCl to pH 6, and the solid formed was filtered, washed with water, and dried. The product mixture was separated by column chromatography (CH₂Cl₂ then CH₂Cl₂/MeOH, 99:1) to give thiouracils 23 and 24.

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(6*E*)-5-(1-Adamantyl)-6-(1-adamantylmethylene)-2-thioxotetrahydropyrimidin-4(1*H*)-one (23). Yield: 25% (39 mg), white solid, m.p. 230–245 °C (decomp.). $C_{25}H_{34}N_2OS$ (410.62): calcd. C 73.13, H 8.35, N 6.82, S 7.81; found C 73.18, H 8.20, N 6.65, S 7.72. ¹H NMR (400 MHz, CDCl₃): δ = 8.48 (s, 1 H, NH), 8.46 (s, 1 H, NH), 4.30 (s, 1 H, AdCH=C), 2.52 (s, 1 H, AdCH), 2.03 (br. s, 3 H, CH^{Ad}), 2.02 (br. s, 3 H, CH^{Ad}), 1.85–1.65 (m, 24 H, CH₂^{Ad}) ppm. ¹³C NMR (100 MHz, CDCl₃): δ = 174.87 (C=O), 166.32 (C=S), 127.97 (Ad*C*H=C), 124.56 (C^{6U}), 58.60 (AdCH), 42.95, 39.93 (CH₂^{Ad}), 37.79 (C^{Ad}), 36.40, 36.36 (CH₂^{Ad}), 35.92 (C^{Ad}), 28.72, 28.25 (CH^{Ad}) ppm.

5-(1-Adamantyl)-6-(1-adamantylmethyl)-2-thioxo-2,3-dihydropyrimidin-4(1*H***)-one (24**): Yield: 51% (80 mg), white solid, m.p. 340–345 °C (decomp.). $C_{25}H_{34}N_2OS$ (410.62): calcd. C 73.13, H 8.35, N 6.82, S 7.81; found C 73.25, H 8.43, N 6.68, S 7.69. ¹H NMR (400 MHz, [D₆]DMSO): δ = 12.20 (s, 1 H, NH), 11.01 (s, 1 H, NH), 2.65 (s, 2 H, AdCH₂), 2.12 (s, 3 H, CH₂^{Ad}), 1.97 (br. s, 3 H, CH^{Ad}), 1.94 (br. s, 3 H, CH^{Ad}), 1.65–1.50 (m, 18 H, CH₂^{Ad}) ppm. ¹³C NMR (100 MHz, CDCl₃, CF₃CO₂D): δ = 170.79 (C=O), 164.21 (C=S), 150.84 (C^{5U}), 125.92 (C^{6U}), 45.04 (AdCH₂), 42.85, 40.95 (CH₂^{Ad}), 39.91 (C^{Ad}), 36.46, 36.35 (CH₂^{Ad}), 35.43 (C^{Ad}), 28.78, 28.72 (CH^{Ad}) ppm.

Reaction of 6 with Cyanoacetamide: To a stirred warm solution of 6 (200 mg, 0.45 mmol) and cyanoacetamide (42 mg, 0.5 mmol) in methanol (8 mL) was added a solution of KOH (38 mg, 0.68 mmol) in methanol (0.7 mL). The mixture was stirred at reflux for 12 h, cooled, and then concentrated. The paste-like residue was acidified with 1 N HCl to pH 6 and allowed to stand overnight. The water solution was carefully decanted from the solid formed, the procedure was repeated with warm water until all the phenol was removed. The solid was filtered and dried to give pure methyl ester 4 in 81% yield (140 mg).

2,4-Bis(*tert***-butyl)acetoacetic Acid (27):** Obtained from **25** (1 mmol) as described for **3**. The oil formed after the evaporation of TFAA was washed with cold water, and the wet residue slowly transformed into a crystalline solid. Yield: 94% (105 mg), white solid, m.p. 70–72 °C. (ref. [31] 78 °C) ¹H NMR (400 MHz, CDCl₃): δ = 3.46 (s, 1 H, *t*BuCH), 2.51 (d, J = 15.6 Hz, 1 H, *t*BuCH₂), 2.38 (d, J = 15.6 Hz, 1 H, *t*BuCH₂), 1.08 [s, 9 H, C(CH₃)₃], 1.00 [s, 9 H, C(CH₃)₃] ppm.

Phenyl 2,4-Bis(*tert*-butyl)acetoacetate (28): Obtained from 25 (1 mmol) and a solution of phenol (190 mg, 2 mmol) and triethylamine (0.41 mL, 3 mmol) in dry CH₂Cl₂ (6 mL) as described for 6. The product was purified by column chromatography (CH₂Cl₂/hexane, 1:1). Yield: 76% (110 mg), colorless oil. C₁₈H₂₆O₃ (290.40): calcd. C 74.45, H 9.02; found C 73.97, H 8.95. ¹H NMR (400 MHz, CDCl₃): δ = 7.37 (m, 2 H, Ph), 7.23 (m, 1 H, Ph), 7.04 (m, 2 H, Ph), 3.59 (s, 1 H, *t*BuCH), 2.58 (d, *J* = 16.4 Hz, 1 H, *t*BuCH₂), 2.50 (d, *J* = 16.4 Hz, 1 H, *t*BuCH₂), 1.18 [s, 9 H, C(CH₃)₃], 1.06 [s, 9 H, C(CH₃)₃] ppm. ¹³C NMR (100 MHz, CDCl₃): δ = 203.86 (C=O), 167.25 (CO₂Ph), 150.35 (C^{Ph}), 129.42, 125.98, 121.33 (CH^{Ph}), 68.21 (*t*BuCH), 56.90 (*t*BuCH₂), 34.78 [*C*(CH₃)₃], 31.15 [*C*(CH₃)₃], 29.47 [*C*(*C*H₃)₃], 28.18 [*C*(CH₃)₃] ppm.

2,4-Bis(*tert***-butyl)-***N***-benzylacetoacetamide (29):** Obtained from **25** (1 mmol), benzylamine (0.21 mL, 2 mmol), and triethylamine (0.41 mL, 3 mmol) as described for **6**. Yield: 79% (120 mg), white solid, m.p. 121–122 °C. $C_{19}H_{29}NO_2$ (303.44): calcd. C 75.21, H 9.63, N 4.62; found C 75.63, H 9.42, N 4.37. ¹H NMR (400 MHz, CDCl₃): δ = 7.20–7.73 (m, 6 H, NH, Ph), 4.44 (dd, J = 14.8, 5.8 Hz, 1 H, PhCH₂), 4.39 (dd, J = 14.8, 5.8 Hz, 1 H, PhCH₂), 3.49 (s, 1 H, tBuCH), 2.53 (d, J = 15.0 Hz, 1 H, tBuCH₂), 2.30 (d, J = 15.0 Hz, 1 H, tBuCH₂), 1.03 [s, 9 H, C(CH₃)₃], 0.97 [s, 9 H, C(CH₃)₃] ppm.

¹³C NMR (100 MHz, CDCl₃): δ = 212.65 (C=O), 166.80 (CONH), 138.21 (C^{Ph}), 128.5, 127.64, 127.30 (CH^{Ph}), 69.88 (*t*BuCH), 59.22 (*t*BuCH₂), 43.47 (PhCH₂), 35.96 [*C*(CH₃)₃], 31.41 [*C*(CH₃)₃], 29.48 [C(*C*H₃)₃], 28.42 [C(*C*H₃)₃] ppm.

Phenyl 2,4-Bis(isopropyl)acetoacetate (30): Obtained from **26** (2 mmol) and a solution of phenol (560 mg, 6 mmol) and triethylamine (0.83 mL, 6 mmol) in dry CH₂Cl₂ (6 mL) as described for **6**. The product was purified by column chromatography (CH₂Cl₂/hexane, 1:1). Yield: 46% (130 mg), colorless oil. C₁₆H₂₂O₃ (262.35): calcd. C 73.25, H 8.45; found C 72.96, H 8.87. ¹H NMR (400 MHz, CDCl₃): δ = 7.37 (m, 2 H, Ph), 7.22 (m, 1 H, Ph), 7.04 (m, 2 H, Ph), 3.43 (d, J = 9.4 Hz, 1 H, iPrCHCO), 2.55 [m, 1 H, (CH₃)₂CH], 2.53 (dd, J = 17.2, 7.0 Hz, 1 H, iPrCHC₂), 2.47 (dd, J = 17.2, 6.6 Hz, 1 H, iPrCH₂), 2.23 [m, 1 H, (CH₃)₂CH], 1.09 (d, J = 6.7 Hz, 3 H, CH₃CH), 0.99 (d, J = 6.7 Hz, 3 H, CH₃CH), 0.94 [d, J = 6.7 Hz, 6 H, (CH₃)₂CH] ppm. ¹³C NMR (100 MHz, CDCl₃): δ = 203.98 (C=O), 167.54 (CO₂Ph), 150.31 (C^{Ph}), 129.37, 125.98, 121.18 (CH^{Ph}), 66.71 (iPrCHCO), 51.71 (iPrCH₂), 28.64, 23.88 [(CH₃) ₂CH], 22.35, 22.33, 20.45, 20.34 [(CH₃)₂CH] ppm.

1,3-Bis(*tert***-butyl)acetone (31):** Obtained from **27** (100 mg, 0.47 mmol) as described for **22**. The oil formed was taken up in CH₂Cl₂, washed with water, dried, and then concentrated. Yield: 88% (70 mg), colorless oil (Lit.^[30a] oil, b.p. 112.4 °C/76.5 Torr). ¹H NMR (400 MHz, CDCl₃): δ = 2.26 (s, 4 H, $tBuCH_2$), 0.99 [s, 18 H, C(CH₃)₃] ppm. ¹³C NMR (100 MHz, CDCl₃): δ = 211.14 (C=O), 56.97 ($tBuCH_2$), 31.01 [$C(CH_3)_3$], 29.67 [$C(CH_3)_3$] ppm.

X-ray Crystallographic Analysis of 7 and 23: Crystals of compounds 7 and 23 suitable for X-ray analysis were grown at room temperature from ethanol/CH₂Cl₂ (2:1) and ethanol/H₂O (2:1) solutions, respectively. The data were collected at room temperature [295(2) K] by using graphite monochromated Cu- K_{α} (1.54179 Å) radiation, ω-scan mode. The WinGX standard procedure was applied for data reduction.[35] Two standard reflections were measured every 120 min as intensity control. No absorption correction was applied. The structure was solved and refined with the SHELX program. [36] The non-hydrogen atoms were refined by using the anisotropic full-matrix least-squares procedure. The hydrogen atoms attached to carbon atoms were placed in the calculated positions and allowed to ride on their parent atoms [C-H 0.93-0.97 for 7 and 0.97–0.98 for 23; $U_{iso} = 1.2U_{eq}$ (parent atom)]. Hydrogen atoms attached to nitrogen and oxygen were determined from a difference Fourier synthesis and refined freely. The isotropic displacement parameters for freely refined hydrogen atoms are in the range of 0.049(1)-0.07 Å for 7 and 0.04-0.07(1) Å for 23. Refinement was made against all reflections. The threshold expression of $F^2 > 2\sigma(F^2)$ was used for calculation of R factors, the final values of which are 0.086 for 7 and 0.071 for 23. Molecular geometry calculations were performed with the SHELX program, and the molecular graphics were prepared by using DIAMOND software.^[37] CCDC-765964 (for 7) and -765965 (for 23) contain the supplementary crystallographic data for this paper. These data can be obtained free of charge from The Cambridge Crystallographic Data Centre via www.ccdc.cam.ac.uk/data_request/cif.

Crystal Data for 7: C₃₁H₄₁NO₂, M = 459.7, monoclinic, a = 13.056(4) Å, b = 25.726(2) Å, c = 14.877(1) Å, $\beta = 94.48(1)^{\circ}$, V = 4981.8(4) Å³, space group $P2_1/n$, Z = 8, $D_{\text{calcd.}} = 1.226 \text{ g cm}^{-3}$, $\mu(\text{Mo-}K_{\alpha}) = 0.917$. Crystal size $= 0.28 \times 0.14 \times 0.14 \text{ mm}$; 8392 reflections of which $3701 > 2\sigma(I)$.

Crystal Data for 23: $C_{25}H_{34}N_2O \cdot C_2H_6O$, M = 456.67, monoclinic, a = 6.803(2) Å, b = 15.954(2) Å, c = 23.138(3) Å, $\beta = 90.85(1)^\circ$, V = 2510.8(8) Å³, space group $P2_1/c$, Z = 8, $D_{calcd.} = 1.208$ g cm⁻³,



 $\mu(\text{Mo-}K_a) = 1.335$. Crystal size = $0.1 \times 0.1 \times 0.4$ mm; 4824 reflections of which $3380 > 2\sigma(I)$.

Supporting Information (see footnote on the first page of this article): Detailed X-ray crystal analysis data for 7 and 23.

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